

### 100% product uniformity and distribution at any viscosity level

The Admixer excels at processing any combination of miscible fluids regardless of flow rates, viscosity or density profiles. Where laminar flow conditions exist for thick fluids, complete homogeneity is achieved through geometrically precise flow division. In turbulent flow, the Admixer utilizes radial momentum and inertia reversal to eliminate stratification of flow, temperature and density of all processed materials.

Ideal for instant dilution of juice concentrates, flavors and colorants, tomato paste cutting, and gentle heating of chocolate syrups. Its low shear characteristics will gently blend fruit pieces in yogurt, and evenly distribute jelly within molten peanut butter.

### No moving parts, no electrical requirements and easy installation

- Standard 316SS construction with 3-A TPV compliance (Sanitary Standard 35-04)
- Quick disconnect TriClamp® type ferrules for ease of assembly
- Standard design includes a 30Ra or better finish for elements and housing, with all welds completely ground, blended and polished
- Element assemblies are quickly removable for inspection and COP
- Off-the-shelf stock availability from 25,4 - 101,6 mm
- Low capital cost and maintenance
- 50-90% less power consumption than mechanical mixers



### Ideal for Low Shear Applications

- |                       |                       |
|-----------------------|-----------------------|
| ✓ Juice Thin Down     | ✓ Ice Cream           |
| ✓ Fruit into Yogurt   | ✓ Carbonate Beverages |
| ✓ Flavors & Colorants | ✓ Create Marbelizing  |
| ✓ Tomato Sauces       | ✓ Creams & Lotions    |
| ✓ Chocolate Syrups    | ✓ Fragrance Blending  |
| ✓ Vitamins            | ✓ Jams & Jellies      |

## How to Select a Sanitary Style Static Mixer Models, Specifications & Performance

Sanitary design static mixers from Admix are designed to process flow streams from as low as 3,8 - 56 to as high as 190 - 945 ltr/min or greater. The Admixer will blend most combinations of flow, viscosity and density even from multiple incoming streams (see side bar for allowable ranges). The limiting factor will be the pressure drop through the mixer, which is very dependent upon all 3 variables.

Most "turbulent flow" static mixing applications can be well blended with 6 mixing elements or vanes at a pressure drop of 0,13 - 0,20 bar or less, while thicker "laminar flow" applications could require 12 to 18 elements and upwards of 1,72 bar or more pressure drop.

The guidelines provided below are based on 6 element configurations. Please consult your local sales representative indicated below for a detailed sizing analysis.

Model	Nominal Diameter (mm)	Flow Rate (l/m)	I.D. (mm)	Pressure Rating @ 150° C (bar)	Length (mm)	Weight (kg)
SAN1-6R-S	25,4	3,8 - 56	22,1	17,2	222,2	0,45
SAN1.5-6R-S	38,1	11 - 115	34,8	17,2	330,2	0,90
SAN2-6R-S	50,8	19 - 190	47,5	17,2	438,2	2,26
SAN2.5-6R-S	63,5	37 - 300	60,2	13,8	552,5	3,62
SAN3-6R-S	76,2	75 - 565	72,9	10,3	660,4	5,44
SAN4-6R-S	101,6	190 - 945	97,3	10,3	876,3	9,1

## PERFORMANCE CHARACTERISTICS

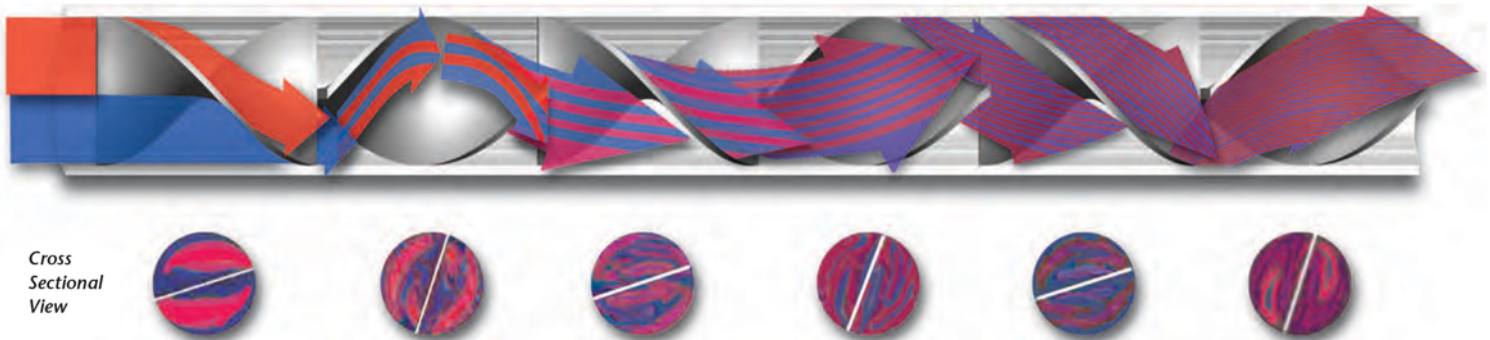
- Mixing Action:** Plug Flow
- Viscosity Range:** 1 to 1.000.000 cps
- Viscosity Ratio:** 10.000:1 max
- Volumetric Ratio:** 10.000:1 max
- Density Ratio:** 100:1 max
- Shear Rate:** Low, but uniform
- Velocity Dependency:**  
Laminar flow - none  
Turbulent - 0,30 m/s (minimum)
- Dispersion Capability:**  
Good to Very Good
- Pressure Drop:** Low 0,06 - 0,34 bar
- Maintenance:** Low (no moving parts)
- Injection Requirements:**  
Important (especially at high viscosity or volumetric ratios)
- Energy Cost:**  
Low (25% of dynamic agitators)
- Capital Cost:** Low

## How the Admixer Static Mixer and Blender Works

### Turbulent Flow - Low Viscosity



### Laminar Flow - High Viscosity



Additional sizing and application tips can be found in the following bulletins available at [www.admix.com](http://www.admix.com) or by calling your local representative.

- Tech Note 101    Admixer Theory of Operation
- Tech Note 102    Sizing the Admixer
- Tech Note 201    Sanitary Static Blending with the Admixer

